

SPLIT - 2

Work Order ID 59048-2

May 25, 2010 12:45:15 PM



Page 1

Item ID: D205-708-011

Accept



Setup

Start



Revision ID:

Item Name: Adjustable Engine Mount

Stop



Start Date: 5/25/10 Start Qty: 3.00



Cust Item ID:

Required Date: 5/28/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: CL

Date: 10/5/25 Tooling:

Date:

Run

Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
B80701	Rev C								

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D205-708-011, CHG001

8/10/2012

110



PURCHASING

Purchasing

Purchasing

Memo

0.00

Issue P/O: 11964 for:

6	D3284-001 (B80702-1)	Sleeve 18 -
2	D3284-003 (B80703-1)	Stud 18 -
4	D3284-005 (B80704-1)	Stud 12 -
6	D3284-007 (B80705-1)	Stud 18 -
6	NAS509-12 Nut	18 -
6	NAS509L12 NutStud	18 -

To be assembled as per Dwg B80701 Rev. C

Possible Supplier: Northern Aero

Certificate of Conformity is required

CL 10/5/25

(3)

10/5/12 (18)

## Work Order ID 59048

May 25, 2010 12:45:15 PM



Page 2

Item ID: D205-708-011

Accept



Setup

Start



Revision ID:

Item Name: Adjustable Engine Mount

Start Date: 5/25/10 Start Qty: 3.00



Cust Item ID:

Required Date: 5/28/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run

Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center ID

120

Operation  
Description

Receive &amp; Inspect for Damage &amp; Mat'l Certs

Set Up/  
Run Hours

0.00

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

CL 10/6/22

Packaging

Packaging

Memo

0.00

Receive & Inspect For Transit Damage  Ensure Certificate of Conformity is attached

130



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

→ 5/6 10/7/12

5/6 10/6/22

→ 5/10/12 T2

#

140



QC

Quality Control

Memo

0.00

Inspect assembly. Visually inspect thread, fit and cad plating

5/6 10/6/22 #125 Pile 1/1t

L-HG 10/4/12

→ X

10/7/12 SP

Ph →  
Ph →

Memo

0.00

5/6 10/6/22

W

5/6 10/6/22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/07/12	BD	Stack D 3284-007 at +6 under this B (extas)	ST-46	SP	10/7/12		

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action		Section B	Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng				

NOTE: Date & initial all entries

Dart Aerospace Ltd

W/O: 59048

## WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/06/22	135	ADD Step to Pick Kit ABD <del>as</del> change location numbers for correct location / sequence	AK	10/06/24			S 10/06/22

Part No: D205-708-011 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action		Section B	Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng				

NOTE: Date &amp; initial all entries

**Work Order ID 59048**

May 25, 2010 12:45:15 PM



Page 3

Item ID: D205-708-011

Accept



Setup

Start



Revision ID:

Item Name: Adjustable Engine Mount

Stop



Start Date: 5/25/10 Start Qty: 3.00



Cust Item ID:

Required Date: 5/28/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run

Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center ID

150

Operation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

0.00

0.00

Identify and pack for shipping as per PPP D205-708-011

Packaging

Packaging

160



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

hoc 21

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### **Picklist Print**

May 25, 2010 12:45:14 PM

Page 1

Work Order ID: 59048



**Parent Item:** D205-708-011



**Parent Item Name:** Adjustable Engine Mount

**Comments:** IPP C 06.01.31 Added MS206136C12 ☐JLM/APD  
IPP Rev:D 07-12-12 as per ECN 1074 DD

**Start Date:** 5/25/10

Required Date: 5/28/10

**Start Qty:** 3.00

Required Qty: 3.00

## Picklist Print

May 25, 2010 12:45:14 PM

Page 2 / 3

**Work Order ID:** 59048



**Parent Item:** D205-708-011



**Parent Item Name:** Adjustable Engine Mount

**Comments:** IPP C 06.01.31 Added MS206136C12  JLM/AP   
IPP Rev:D 07-12-12 as per ECN 1074  DD

**Start Date:** 5/25/10

Start Qty: ~~3.00~~ /

Required Date: 5/28/10

Required Qty: 3.00

# Picklist Print

May 25, 2010 12:45:14 PM

Page 3 *13*

Work Order ID: 59048



Parent Item: D205-708-011



Parent Item Name: Adjustable Engine Mount

Comments: IPP C 06.01.31 Added MS206136C12  JLM/AP  IPP Rev:D 07-12-12 as per ECN 1074 DD

Start Date: 5/25/10

Start Qty: 3.00

Required Date: 5/28/10

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Purchased	Bin No	Primary Item Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS20613-6C18						140	Each	59.0000	4	✓ 12			

Rivet

*5/10/7/12*

## Location

ST323

## Loc Qty

59

## Loc Code

*M19513*

*10/7/12SP*

MS20613-6C19

Purchased

No

19513

140

Each

33.0000

12

✓ 36

*19513*

*21X4*

*B106375*

*10/7/12*

*10/7/12*

NAS509-12

Purchased

No

ST323

106375

33

33

Loc Qty

Loc Code

12

✓ 36

*106375*

*10/7/12*

*10/7/12*

*10/7/12*

*10/7/12*

*10/7/12*

*10/7/12*

NAS509L12

Purchased

No

ST280

15057

36

36

Loc Qty

Loc Code

6

✓ 36

*106375*

*10/7/12*

*10/7/12*

*10/7/12*

*10/7/12*

*10/7/12*

*10/7/12*

*10/7/12*

Nut

## Location

ST280

## Loc Qty

40

## Loc Code

6

✓ 36

*106375*

*10/7/12*

*10/7/12*

*10/7/12*

*10/7/12*

*10/7/12*

## SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE ✓	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD ✓	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD ✓	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708



**NOTE:**

FOR FUTURE PROCUREMENT, THE PURCHASE ORDER MUST SPECIFY THAT THE MATERIAL USED TO MANUFACTURE THE D3284-001/-003/-005/-007 PARTS MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS:

AISI 4130 ROUND BAR PER AMS 6348/MIL-S-6758 WITH  
 MIN Ftu = 90 ksi  
 MIN Fty = 70 ksi

EACH INDIVIDUAL ITEM TESTED BEFORE USE OR PROVEN TO EQUAL OR EXCEED THE ABOVE.

C21015125  
 W10.59048

B	ADD NOTE		RF	09.07.14
A	NEW ISSUE		KJ	04.05.06
REV.	DESCRIPTION		BY	DATE
DESIGN	DS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF	DRAWING NO.	REV. B	
CHECKED		D3284	SHEET 1 OF 1	
MFG. APPR.		TITLE	SCALE	
APPROVED		ADJUSTABLE ENGINE MOUNT	NTS	
DE APPR.				
DATE	09.07.14	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

**RELEASED**  
 2010-03-25

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D205-708 REV. A AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-708 REV. 0

REF. CANADIAN STC SH99-11  
REF. FAA STC SR00953NY, SR01395NY

**REFERENCE ONLY**

IT HAS COME TO DART'S ATTENTION THAT THE QUANTITY OF MS20613-6C18/6C19 RIVETS IN THE D205-708-011 ADJUSTABLE ENGINE MOUNT KIT IS INCORRECT. THE PARTS LIST IS AMENDED AS FOLLOWS:

WAS:

Qty -011	Part Number	Description
X	D205-708-011	ADJUSTABLE ENGINE MOUNT KIT (205/UH-1)
8	MS20613-6C18	RIVET
8	MS20613-6C19	RIVET

NOW:

Qty -011	Part Number	Description
X	D205-708-011	ADJUSTABLE ENGINE MOUNT KIT (205/UH-1)
4	MS20613-6C18	RIVET
12	MS20613-6C19	RIVET

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-0-01	
APPROVED	
BY:	
D. SHEPHERD (DE # 02)	
DATE:	07.11.14
CERT. NO.:	SH99-11
ISSUE NO.:	5

A REV.	NEW ISSUE (REF. NCR#198)	MB	07.11.14
DESIGN		BY	DATE
DRAWN			
CHECKED		DRAWING NO.	
MFG. APPR.	N/A	DSI 9395	REV. A
APPROVED		TITLE	SCALE
DE APPR.		PARTS LIST UPDATE	NTS
DATE	07.11.14	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

## 4.0 PARTS LIST

Qty -043	Qty -013	Qty -041	Qty -011	Part Number	Description
			X	D205-708-011	ADJUSTABLE ENGINE MOUNT KIT (205/UH-1)
			X	D205-708-041	ADJUSTABLE ENGINE MOUNT ASSEMBLY (205/UH-1)
		X		D204-708-013	ADJUSTABLE ENGINE MOUNT KIT (204)
X			X	D204-708-043	ADJUSTABLE ENGINE MOUNT ASSEMBLY (204)
	6		6	D3284-001	SLEEVE
			2	D3284-003	STUD
	6		4	D3284-005	STUD
	6		6	D3284-007	STUD
	1		6	D3284-009	BEARING
	1		1	D3284-011	BEARING
	1			D3284-021	TUBE ASSEMBLY
	1			D3284-023	BIPOD ASSEMBLY
	1			D3284-025	TRIPOD ASSEMBLY
			1	D3284-031	TUBE ASSEMBLY
			1	D3284-033	BIPOD ASSEMBLY
			1	D3284-035	TRIPOD ASSEMBLY
	2		2	MS20613-6C12	RIVET
	12		8	MS20613-6C16	RIVET
			8	MS20613-6C18	RIVET
	12		8	MS20613-6C19	RIVET
	6		6	NAS509-12	NUT
	6		6	NAS509L12	NUT

## 5.0 WEIGHT AND BALANCE

The following is the net weight and moment change associated with this installation

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-708-011 Adjustable Engine Mount Kit (205/UH-1)	9.6 lb 4.4 kg	-3.0 in -0.08 m	-28.8 lb-in -0.35 kg-m	188.5 in 4.79 m	1810 lb-in 21.1 kg-m
D205-708-041 Adjustable Engine Mount Assembly (205/UH-1)					
D204-708-013 Adjustable Engine Mount Kit (204)	9.6 lb 4.4 kg	-3.0 in -0.08 m	-28.8 lb-in -0.35 kg-m	184.5 in 4.69 m	1771 lb-in 20.6 kg-m
D204-708-043 Adjustable Engine Mount Assembly (204)					



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO11966

Purchase Order Date 5/25/10  
PO Print Date 5/26/10

Page Number 1 of 2

Order From : VU-NOR003

NORTHERN AERO INDUSTRIES LTD.  
25 DUNLOP AVENUE  
WINNIPEG, MB R2X 2V2  
CA

Revised  
e-mail

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	USD
	FOB	

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D3284-001 ✓ C21016122	Sleeve	6/18/10 Yes	18.00 Each	FedEx PI ppd	\$117.0000	\$2,106.00
		Special Inst:	AS PER DWG D3284 REV.B B59048 D3284-001 SLEEVE ACS P/N: B80702-1 PER ACS DWG B80702 REV.A				
2	D3284-003 ✓ C21016122	Stud	6/18/10 Yes	6.00 Each	FedEx PI ppd	\$84.0000	\$504.00
		Special Inst:	D3284-003 STUD ACS P/N B80703-1 PER ACS DWG B80703 REV. A				
3	D3284-005 ✓ C21016122	Stud	6/18/10 Yes	12.00 Each	FedEx PI ppd	\$84.0000	\$1,008.00
		Special Inst:	D3284-005 STUD ACS P/N B80704-1 PER ACS DWG B80704 REV.A				
4	D3284-007	Stud	6/18/10 Yes	18.00 Each	FedEx PI ppd	\$96.0000	\$1,728.00

5/26/10



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO11966

Purchase Order Date 5/25/10

PO Print Date 5/26/10

Page Number 2 of 2

Order From: VU-NOR003

NORTHERN AERO INDUSTRIES LTD.  
25 DUNLOP AVENUE  
WINNIPEG, MB R2X 2V2  
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	USD
	FOB	

59048	Cencel	ASSEMBLY D205-708-011	Special Inst:		D3284-007 STUD ACS P/N B80705-1 PER ACS DWG B80705 REV.B			
			5/31/10	Yes	3.00	FedEx PI ppd	\$15.0000	\$45.00
NAS509L12 ✓	Rec'd 12	Nut	6/18/10	Yes	18.00	FedEx PI ppd Each	\$11.5400	\$207.72
NAS509-12 ✓	Rec'd 12	Nut	6/18/10	Yes	18.00	FedEx PI ppd Each	\$11.5400	\$207.72

PO Total: \$5,806.44

CERTIFICATE OF CONFORMITY  
REQ'D UPON DELIVERY

CZ  
No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 5

Change Date: 5/26/10

ACS-NAI Ltd.  
25 Dunlop Avenue  
R2X 2V2      Winnipeg  
Canada  
Tel : 204-772-9922  
Fax : 204-772-7568

Delivery No. : 1047  
Delivery Date : 07/07/2010  
SO No. : 22963  
Your Reference : PO: PO11966  
Delivery Method : FEDEX ACCT# 2351 4353 4  
Payment Condition : Net 30 Days

Delivery to: Dart Aerospace Ltd.

Attention: Chantal Lavoie  
1270 Aberdeen Street

Hawkesbury K6A 1K7  
Canada

Item	Description	Total Ordered	Qty Unit	Delivered	Delivery Date
B80705-1	STUD 10-1374 10-2599	18	EA	18	07/07/2010

(10/07/12)

7/07/12

Packages: 0

Gross Weight: 0.00

Net Weight:

Ordered by: Dart Aerospace Ltd.

Attention: Chantal Lavoie

1270 Aberdeen Street

Hawkesbury K6A 1K7  
Canada

Invoice to: Dart Aerospace Ltd.

0.00

Attention: Accounts

1270 Aberdeen Street

Hawkesbury K6A 1K7  
Canada

Remarks

Certification Statement

I hereby certify that the aircraft part(s) described herein were acquired from a source of supply that is consistent with the conditions under which TCCA distributor approval AMO88-97 has been granted.

Signatory

Date:



25 Dunlop Ave  
Winnipeg, Manitoba, Canada, R2X 2V2  
Ph: 204-772-9922 Fax: 204-772-7568

### CERTIFICATE OF CONFORMITY

Form Tracking No.22963-2		Work Order/Contract/Invoice PO: 11966	Cage Code: MFR L0555		
Item 1 2	Description Stud Stud	Part No. B80705-1 B80705-1 _____	Quantity 2 16	Serial/Batch 10-1374 10-2599	Status manufactured manufactured

#### Remarks:

THESE ITEMS CONFORM TO APPROVED DESIGN DATA B80705 (REV. B).

New-Unused Parts/Material Certification		Used, Repaired or Overhauled Parts Certification	
The items described above have been manufactured using standards employed by a TCCA approved manufacturer in accordance with CAR 561 and a AS9100 Quality Assurance System.		The items described above have been maintained using standards employed by a TCCA approved maintenance organization in accordance with CAR 573 and a AS9100 Quality Assurance System.	
Signature 		Signature	
Name R. D. WILLIAMSON	Date (dd mmm yyyy) 07 JUL 10	Name	Date (dd mmm yyyy)
User/Installer Responsibilities: This certificate does not constitute authority to install the item(s) described above on an in-service type certified aircraft.			

venue  
Winnipeg  
d 204-772-9922  
ax 204-772-7568

Delivery No. : 1005  
Delivery Date : 06/21/2010  
SO No. : 22963  
Your Reference : PO: PO11966  
Delivery Method : FEDEX ACCT# 2351 4353 4  
Payment Condition : Net 30 Days

Delivery to: Dart Aerospace Ltd.

Attention: Chantal Lavoie  
1270 Aberdeen Street

Hawkesbury K6A 1K7  
Canada

Item	Description Batch Number	Total Ordered	Unit	Qty Delivered	Delivery Date
B80702-1	SLEEVE 08-1874	18	EA	18	06/25/2010
B80703-1	7/8 STUD 07-2903 08-2515	6	EA	6	06/25/2010
B80704-1	3/4 STUD 08-1927	12	EA	12	06/25/2010
NAS509-12	NUT (.7500-16 UNJF-3B) 07-2750	6	EA	18	06/25/2010
NAS509-L12	NUT STEEL (.7500-16 UNJF-3B-LH) LH THREAD 08-1060	6	EA	18	06/25/2010

CURRENCY: US FUNDS

Perdy/23

SHIP VIA: FEDEX P1 ACCT # 151793240

ORDERED BY: CHANTAL LAVOIE @ 613-632-9577

TAX ID: 10127-2607

8/10/08/22

Packages: 0

Gross Weight: 0.00

Net Weight:

Ordered by: Dart Aerospace Ltd.

Invoice to: Dart Aerospace Ltd.

0.00

Attention: Chantal Lavoie

Attention: Accounts

1270 Aberdeen Street

1270 Aberdeen Street

Hawkesbury K6A 1K7

Hawkesbury K6A 1K7

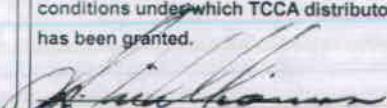
Canada

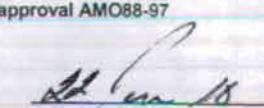
Canada

Remarks

Certification Statement

I hereby certify that the aircraft part(s) described hereon were acquired from a source of supply that is consistent with the conditions under which TCCA distributor approval AMO88-97 has been granted.

  
Signatory

  
Date:



25 Dunlop Ave  
Winnipeg, Manitoba, Canada, R2X 2V2  
Ph: 204-772-9922 Fax: 204-772-7568

### CERTIFICATE OF CONFORMITY

Form Tracking No.22963-1

Work Order/Contract/Invoice  
PO: 11966

Cage Code: MFR L0555

Item	Description	Part No.	Quantity	Serial/Batch	Status
1	Sleeve	B80702-1	18	08-1874	manufactured
2	Stud	B80703-1	2	07-2903	manufactured
3	Stud	B80703-1	4	08-2515	manufactured
4	Stud	B80704-1	12	08-1927	manufactured

Remarks:

THESE ITEMS CONFORM TO APPROVED DESIGN DATA B80702 (REV. A), B80703-1 (REV. A) AND B80704-1 (REV. A), AS APPLICABLE.

New-Unused Parts/Material Certification

The items described above have been manufactured using standards employed by a TCCA approved manufacturer in accordance with CAR 561 and a AS9100 Quality Assurance System.

Signature

  
Name R. D. WILLIAMSON

Date (dd mmm yyyy)  
22 JUN 10

Used, Repaired or Overhauled Parts Certification

The items described above have been maintained using standards employed by a TCCA approved maintenance organization in accordance with CAR 573 and a AS9100 Quality Assurance System.

Signature

Name

Date (dd mmm yyyy)

Installer Responsibilities: This certificate does not constitute authority to install the item(s) described above on an in-service type certified aircraft.

SPLIT - 2

Page 1

## Work Order ID 59048

May 25, 2010 12:45:15 PM



Item ID: D205-708-011

Accept



Setup Start



Revision ID:

Item Name: Adjustable Engine Mount

Start Date: 5/25/10 Start Qty: 3.00



Required Date: 5/28/10 Req'd Qty: 3.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: CL

Date: 10/15/25 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan

Accept

Reject

Reject

Insp.

Qty

Qty

Stamp

Draw Nbr

Revision Nbr

B80701

Rev C

0.00

100

DOCUMENT CONTROL

0.00

DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D205-708-011, CHG001

10-7-12  
(2)

110

PURCHASING

0.00

Purchasing

Purchasing

0.00

Memo

Issue P/O: 119606 for:

6	D3284-001	(B80702-1)	Sleeve 18
2	D3284-003	(B80703-1)	Stud 48
4	D3284-005	(B80704-1)	Stud 12
6	D3284-007	(B80705-1)	Stud 18
6	NAS509-12	Nut	18
6	NAS509L12	NutStud	18

CL 10/15/25 (3)

10/18 (18)

To be assembled as per Dwg B80701 Rev. C

Possible Supplier: Northern Aero

Certificate of Conformity is required